

240V Class: ½ to 175 HP 480V Class: ½ to 1000 HP 600V Class: ½ to 250 HP



**YASKAWA** 

# A single drive for all your needs, with outstanding performance and flexibility!

The A1000 is a full-featured drive, providing outstanding quality, performance, flexibility, and environmental friendliness through 1000HP. From simple fans and pumps to complex machine control, A1000 can be the single drive platform for an entire facility. Network communications, expandable I/O, and feedback are among the many choices. For new installations or retrofits, the A1000 provides a single robust solution, regardless of your application.



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### **Exceptional Quality**

Enjoy peace of mind by knowing that you are considering a product from Yaskawa, the factory automation controls company with the highest reputation for quality and reliability. Historically, Yaskawa drives have demonstrated extremely high reliability with an average MTBF (mean time between failure) of 28 years or more. The new 1000 series products take reliability to the next level with a calculated design life that is twice as long as previous generations.



**Highly Integrated Design** results in fewer parts and interconnections, reducing the number of failure points.

**Component Derating** extends the life of any single part by selecting higher specifications (e.g. voltage, current) than what a circuit requires for normal operation.

**Latest Generation IGBT Power Modules**, capable of four times more thermal cycles than previous designs.

**Enhanced Short Circuit Detection and Self Diagnostics** provide additional protection against severe catastrophic conditions.

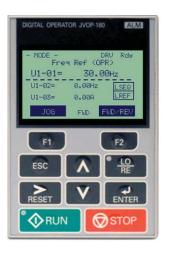
In addition, the A1000 is designed for use around the world, and carries agency certifications for all major geographical regions





### **Easy to Apply and Maintain**

Whether your applications are simple or complex, the A1000 is supported by user-friendly configuration tools. For local field access, the keypad interface features a multi-language LCD display, parameter storage, and application presets to make programming a simple task. It also has built-in memory for backup purposes. In addition, a USB Copy Unit can be loaded with a drive's program for convenient portable transfer of configuration between an office environment and the factory floor.







DriveWizard® computer software delivers configuration, monitoring, and trending functions enhanced by direct connectivity through the A1000's standard USB port.

- Online and Offline Editing
- Application Wizard
- Monitoring and Diagnostic Panels
- •Trend Recorder and Playback
- •Network Configurator
- Multidrive Support
- •Drive Flash Support
- Project Converter
- •Report and Export Generation
- Search Engine



### **Easy to Apply and Maintain**

#### **Preventative Maintenance Monitors**

Maximize production and intelligently schedule your maintenance by making use of the A1000's special monitors that provide alarm information when a drive requires attention. Use this information to trigger discrete outputs or send the status across a network for upper level decision making.

- Cooling Fan Remaining Life
- IGBT (Power Module) Remaining Life
- Bus Capacitor Remaining Life
- Precharge Relay
- Drive (Heatsink) Temperature



# **Highly Reliable and Easily Replaceable Cooling Fans**

- Improved location for convenient access
- No tools required
- 24Vdc powered (including large ratings) eliminates need to make proper connection at time of installation



# Removeable I/O Terminal Board with Drive Backup Memory

- All parameter changes automatically saved to both main control board and I/O board
- Leave I/O connected when replacing a drive
- Configuration is downloaded to replacement drive
- Reduces MTTR (Mean Time To Repair)



### **Maximum Flexibility**

Have it your way with the A1000's impressive flexibility. Take advantage of a significant quantity of control points as standard. For applications requiring more I/O, feedback, or network choices, the A1000 offers three expansion ports that support a wide variety of interface modules.



### **Standard I/O and Communications**

- Digital Inputs (8)
- Analog Inputs (3)
- Pulse Inputs (1)
- Digital Outputs (4)
- Analog Outputs (2)
- Pulse Outputs (1)
- RS485 Modbus RTU Communication



### **Expansion Capability**

#### I/O Modules

- Digital Inputs (16)
- Analog Inputs (3)
- Digital Outputs (8)
- Analog Outputs (2)



#### **Feedback Modules**

- Incremental Encoder
- Resolver
- Absolute Encoder (Stegmann, Heidenhain)



#### **Communication Modules**

- DeviceNet
- EtherNet/IP
- Modbus TCP/IP
- PROFIBUS-DP
- PROFINET
- MECHATROLINK-II

### **Maximum Flexibility**

### **Auxiliary Control Power Input**

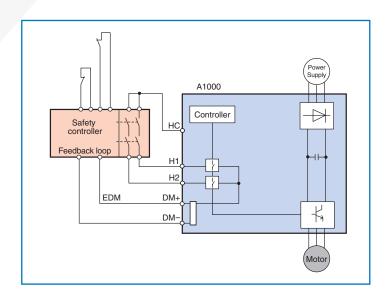
Keep your drives communicating over the network, even while main power is removed. The Auxiliary Control Power Input uses facility supplied 24Vdc to keep the drive's control and communication intact. Service your drive cabinets with the benefit of live control and communications without the need for main power and associated Arc Flash protection.

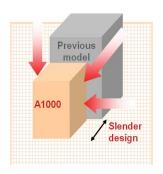




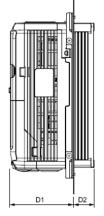
### **Embedded Functional Safety**

Minimize downtime for applications requiring occasional or frequent mechanical intervention. Safe Torque Off provides safe removal of torque without removal of power to the drive. The A1000 provides this functionality as standard in a safety category 3 architecture, and is certified by TUV to PLd and SIL CL2 according to ISO/EN 13849-1 and IEC/EN 62061 respectively, meeting the requirements of IEC/EN 61508.





Physical Size Reduction



External Heatsink Solution (Side View)

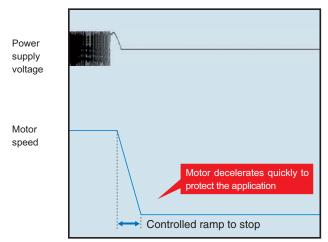


Zero Side Clearance (40°C max ambient)

### **Maximum Flexibility**

A variety of braking solutions optimized for your application.

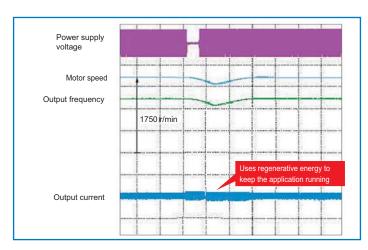
- For high demand braking conditions, the A1000 provides powerful Dynamic Braking with integrated brake transistors through 50HP normal duty (40HP heavy duty). For drives rated through 7.5HP normal duty (5HP heavy duty), drive mounted low duty cycle resistors are available
- For applications that can dissipate losses in the motor, Over-Excitation Braking and High Slip Braking are good performing, money saving alternatives to dynamic braking



 In the event of a power loss, Kinetic Energy Braking uses energy stored in the rotating load to keep the drive powered and bring the process to a controlled stop

Keep your applications running with features designed to avoid interruptions that are typical with demanding load conditions.

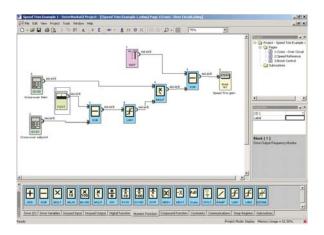
- Optimal Decel automatically extends the programmed deceleration time based on the load condition and drive capability
- Overvoltage Suppression limits the DC bus voltage by modulating output frequency to keep the drive out of the regenerative region
- Overload Fault Prevention responds to heavy load conditions by adjusting output frequency and voltage to keep the drive's current within operating limits
- Momentary Power Loss Ride-Thru
   puts the drive in standby mode
   during transient power losses and
   then automatically restarts, avoiding
   potentially costly power related shut
   down conditions



 Speed Search allows the drive to start into a rotating load by quickly matching its speed before delivering full power

### **Maximum Flexibility**

- Embedded Application Functions provide system level control without the use of a stand-alone controller.
- PID (Proportional Integral Derivative) Control regulates your process variable (flow, pressure, etc,).
- Droop Control automatically adjusts motor slip to perform load sharing in a multi-drive system.
- Function Block Programming supported by DriveWorksEZ® offers internal logic functions to build the application of your choice.
  - Drag and Drop Graphical Environment
  - Interface with I/O, Drive Data, Network Data
  - Logic Functions
  - Math Functions
  - Timers
  - Counters
  - Subroutine Creation
  - Up to 289 Function Blocks
  - Up to 100 Connections
  - 1 millisecond execution



A single drive to control traditional and emerging motor technologies:

#### Induction Motors

- Low cost
- Widely available
- Efficient

#### • Interior Permanent Magnet (IPM) Motors

- Very Compact
- Highly Efficient
- Sensorless High Precision Control

#### • Surface Permanent Magnet (SPM) Motors

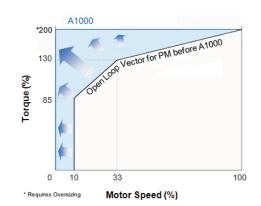
- Ultra Compact
- · Highly Efficient



### **Outstanding Performance**

The A1000 delivers incredible performance, producing up to 200% torque with or without feedback.

- Continuous Autotuning automatically compensates for changes in motor temperature
- Inertia Autotuning automatically sets gains for speed and torque loops
- Dead-Time Compensation drastically reduces torque ripple at low speeds
- High Frequency Injection (for IPM motors) enables high precision control without feedback, including positioning to within ± 5 degrees!

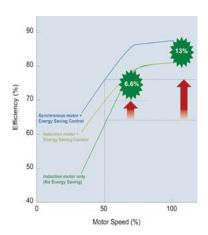


	Torque Ripple (0.5% / div)									
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Previous	=:	_	<u></u>					<u></u>		
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A1000	Г	-						:		
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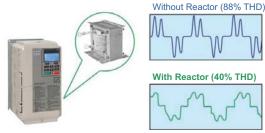
Speed	1500:1 Closed Loop Vector (Induction and PM Motors)							
Control	200:1 Open Loop Vector (Induction Motors)							
Range	100:1 Open Loop Vector (IPM Motors)							
	0.02% - Closed Loop Vector (Induction Motors)							
Speed	0.2% - Open Loop Vector (Induction Motors)							
Accuracy	0.00% - Closed Loop Vector (IPM & SPM Motors)							
	0.00% - Open Loop Vector (IPM Motors)							
Speed	60 Hz - Closed Loop Vector							
Response	10 Hz - Open Loop Vector							
Torque Response	300 Hz - Closed Loop Vector							

### **Environmentally Friendly**

Reduce your energy bill and contribute towards a cleaner environment with sustainable features designed into the A1000.



Applying variable speed often results in large energy savings. Combining this with more efficient motors magnifies the result.



The A1000 is offered with DC Link Reactors that reduce harmonic demand from the power system, keeping the power source cleaner and more efficient.



All materials used in the A1000 comply with the directive for Restriction of Hazardous Substances (RoHS)

## **Specifications**

#### 240V Class

lel CIMR-AU2A		0004	0006	0008	0010	0012	0018	0021	0030	0040	0056	
. Applicable	Normal Duty	0.75	1.5	2	3	3	5	7.5	10	15	20	
or Capacity <sup>*1</sup> HP	Heavy Duty	0.75	1	2	2	3	3	5	7.5	10	15	
Dated Innut Current*2	Normal Duty	3.9	7.3	8.8	10.8	13.9	18.5	24	37	52	68	
Rated input Current A	Heavy Duty	2.9	5.8	7	7.5	11	15.6	18.9	28	37	52	
Poted Output Consoity*4 Id/A	Normal Duty*5	1.3	2.3	3	3.7	4.6	6.7	8	11.4	15.2	21	
Rated Output Capacity KVA	Heavy Duty	1.2 <sup>*6</sup>	1.9 <sup>*6</sup>	2.6 <sup>*6</sup>	3 <sup>*6</sup>	4.2 <sup>*6</sup>	5.3 <sup>*6</sup>	6.7 <sup>*6</sup>	9.5 <sup>*5</sup>	12.6 <sup>*5</sup>	17.9 <sup>*5</sup>	
Rated Output Current A	Normal Duty*5	3.5	6	8	9.6	12	17.5	21	30	40	56	
Rated Output Current A	Heavy Duty	3.2 <sup>*6</sup>	5 <sup>*6</sup>	6.9 <sup>*6</sup>	8 <sup>*6</sup>	11 <sup>*6</sup>	14 <sup>*6</sup>	17.5 <sup>*6</sup>	25 <sup>*5</sup>	33 <sup>*5</sup>	47 <sup>*5</sup>	
				Normal	Duty Ratin	g: 120% of	rated outpu	t current for	60 sec.			
Overload Tolerance		Heavy Duty Rating: 150% of rated output current for 60 sec.										
		(Derating may be required for applications that start and stop frequently)										
Carrier Frequency (User Adjust	able)	2 to 15 kHz										
Max. Output Voltage		Three-phase 200 to 240 V (relative to input voltage)										
Max. Output Frequency		400 Hz										
Rated Voltage/Rated Frequence	у	Three-phase 200 to 240 Vac 50/60 Hz 270 to 340 Vdc *3										
Allowable Voltage Fluctuation						−15% t	o +10%					
Allowable Frequency Fluctuation	on					±5	5%					
Braking Transistor						Incl	uded					
Fan				No fan					With fan			
DC Link Choke						Externa	l Option					
Dawer Cumby 14)/A	Normal Duty	2.2	3.1	4.1	5.8	7.8	9.5	14	18	27	36	
Fower Supply KVA	Heavy Duty	1.3	2.2	3.1	4.1	5.8	7.8	9.5	14	18	27	
lel CIMR-AU2A		0069	0081	0110	0138	0169	0211	0250	0312	0360	0415	
. Applicable	Normal Duty	25	30	40	50	60	75	100	125	150	175	
	Applicable or Capacity"  Rated Input Current"  Rated Output Capacity"  Rated Output Current  A  Overload Tolerance  Carrier Frequency (User Adjust Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequenc Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor Fan DC Link Choke  Power Supply  kVA	Applicable or Capacity 1 HP Rated Input Current 2 A Rated Output Capacity 4 kVA Rated Output Capacity 4 kVA Rated Output Current A Overload Tolerance  Carrier Frequency (User Adjustable) Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor Fan DC Link Choke Power Supply  Rel CIMR-AU2A Romal Duty Heavy Duty  Normal Duty 5 Heavy Duty	Applicable or Capacity 1 HP Heavy Duty 0.75  Rated Input Current 2 A Normal Duty 2.9  Rated Output Capacity 4 kVA Heavy Duty 1.2 1.3  Rated Output Current A Normal Duty 5 1.3  Rated Output Current A Normal Duty 5 3.5  Heavy Duty 1.2 1.3  Heavy Duty 1.2 1.3  Heavy Duty 3.5  Heavy Duty 3.2 1.3  Normal Duty 5 3.5  Heavy Duty 3.2 1.3  Normal Duty 4 1.3  Normal Duty 4 2.2  Heavy Duty 1.3	Normal Duty   0.75   1.5	Applicable   Capacity   Applicable   Applicab	Normal Duty   0.75   1.5   2   3	Applicable or Capacity   HP   Heavy Duty   0.75   1.5   2   3   3   3	Applicable or Capacity"   HP   Heavy Duty   0.75   1.5   2   3   3   5	Applicable or Capacity"	Applicable or Capacity"	Applicable or Capacity   HP   Heavy Duty   0.75   1.5   2   3   3   5   7.5   10   15	

									1					
Mod	lel CIMR-AU2A		0069	0081	0110	0138	0169	0211	0250	0312	0360	0415		
Max	Applicable	Normal Duty	25	30	40	50	60	75	100	125	150	175		
Mote	or Capacity <sup>*1</sup> HP	Heavy Duty	20	25	30	40	50	60	75	100	125	150		
Input	Rated Input Current <sup>*2</sup> A	Normal Duty	80	96	111	136	164	200	271	324	394	471		
트	Nated input ourient A	Heavy Duty	68	80	82	111	136	164	200	271	324	394		
	Rated Output Capacity <sup>*4</sup> kVA	Normal Duty <sup>*5</sup>	26	31	42	53	64	80	95	119	137	158		
	Rated Output Capacity KVA	Heavy Duty	23 <sup>*6</sup>	29 <sup>*6</sup>	32 <sup>*6</sup>	44 <sup>*6</sup>	55 <sup>*6</sup>	69 <sup>*7</sup>	82 <sup>*7</sup>	108 <sup>*7</sup>	132 <sup>*7</sup>	158 <sup>*5</sup>		
	Rated Output Current A	Normal Duty*5	69	81	110	138	169	211	250	312	360	415		
	Rated Output Current A	Heavy Duty	60 <sup>*6</sup>	75 <sup>*6</sup>	85 <sup>*5</sup>	115 <sup>*6</sup>	145 <sup>*6</sup>	180 <sup>*7</sup>	215 <sup>*7</sup>	283 <sup>*7</sup>	346 <sup>*7</sup>	415 <sup>*5</sup>		
Output			Normal Duty Rating: 120% of rated output current for 60 sec.											
Out	Overload Tolerance		Heavy Duty Rating: 150% of rated output current for 60 sec.											
		(Derating may be required for applications that start and stop frequently)												
	Carrier Frequency (User Adjust	table)	2 to 15 kHz 2 to 10 kHz											
4	Max. Output Voltage		Three-phase 200 to 240 V (relative to input voltage)											
	Max. Output Frequency						400 Hz (	user-set)						
	Rated Voltage/Rated Frequence	у	Three-phase 200 to 240 Vac 50/60 Hz 270 to 340 Vdc *3											
	Allowable Voltage Fluctuation						−15% t	o +10%						
	Allowable Frequency Fluctuation	on					±5	5%						
ver	Braking Transistor			Inclu	ıded		External Option							
Power	Fan						With	ı fan						
	DC Link Choke		Externa	l Option				Incl	uded					
	Power Supply kVA	Normal Duty	44	52	51	62	75	91	124	148	180	215		
	rowei Suppiy KVA	Heavy Duty	36	44	37	51	62	75	91	124	148	180		

<sup>\*1.</sup> The motor capacity (HP) refers to a NEC rated 4-pole motor. The rated output current of the drive output amps should be equal to or greater than the motor current. Select the appropriate capacity drive if operating the motor continuously above motor nameplate current.

<sup>\*2.</sup> Assumes operation at the rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring connections, and power supply impedance.

<sup>\*3.</sup> DC is not available for UL/CE standards.

<sup>\*4.</sup> Rated motor capacity is calculated with a rated output voltage of 230V.

<sup>\*5.</sup> Carrier frequency is set to 2 kHz. Current derating is required in order to raise the carrier frequency.

<sup>\*6.</sup> Carrier frequency can be increased to 8 kHz while keeping this current derating. Higher carrier frequency settings require derating. \*7. Carrier frequency can be increased to 5 kHz while keeping this current derating. Higher carrier frequency settings require derating.

#### 480V Class

Мо	del CIMR-AU4A		0002	0004	0005	0007	0009	0011	0018	0023	0031	0038	0044	0058	0072	
	x. Applicable	Normal Duty	1	2	3	3	5	7.5	10	15	20	25	30	40	50	
	tor Capacity <sup>1</sup> HP		0.75	2	3	3	5	5	10	10	15	20	30	30	40	
	Rated Input	Normal Duty	2.1	4.3	5.9	8.1	9.4	14	20	24	38	51	60	58	71	
Input	Current <sup>*2</sup> A		1.8	3.2	4.4	6	8.2	10.4	15	20	29	41	51	43	58	
	Rated Output	Normal Duty*5	1.6	3.1	4.1	5.3	6.7	8.5	13.3	17.5	24	29	34	44	55	
	'	Heavy Duty	1.4*6	2.6 <sup>*6</sup>	3.7 <sup>*6</sup>	4.2 <sup>*6</sup>	5.5 <sup>*6</sup>	7 <sup>*6</sup>	11.3*6	13.7 <sup>*6</sup>	18.3 <sup>*6</sup>	24*6	30*6	34*6	48 <sup>*6</sup>	
	Rated Output	Normal Duty <sup>*5</sup>	2.1	4.1	5.4	6.9	8.8	11.1	17.5	23	31	38	44	58	72	
	Current A	Heavy Duty	1.8*6	3.4*6	4.8 <sup>*6</sup>	5.5 <sup>*6</sup>	7.2 <sup>*6</sup>	9.2 <sup>*6</sup>	14.8 <sup>*6</sup>	18 <sup>*6</sup>	24*6	31 <sup>*6</sup>	39* <sup>6</sup>	45 <sup>*6</sup>	60 <sup>*6</sup>	
Ħ	Ourient A	Tleavy Duty	1.8   3.4   4.8   5.5   7.2   9.2   14.8   18   24   31   39   45   60   Normal Duty Rating: 120% of rated output current for 60 sec.													
Output	Overload Tolerance	Heavy Duty Rating: 150% of rated output current for 60 sec.														
0	Overload Tolerance			(Derating may be required for repetitive loads)												
	Carrier Frequency (II	ser Adiustable)	, J , J , J , J , J , J , J , J , J , J													
	Carrier Frequency (User Adjustable) 2 to 15 kHz  Max. Output Voltage Three-phase 380 to 480 V (relative to input voltage)															
	Max. Output Frequen	CV		400 Hz												
	Rated Voltage/Rated Frequency  Three-phase 380 to 480 Vac 50/60 Hz 510 to 680 Vdc <sup>'3</sup>															
	Allowable Voltage Flu						co priaso		5% to +10			10				
	Allowable Frequency							'	±5%	70						
7	Braking Transistor	Tidotadion							Included							
Power	Fan			No fan					moladea	\\/ith	n fan					
	DC Link Choke			No fan With fan  External Option Include												
	DO LITIK OTTOKE	Normal Duty	2.3	4.3	6.1	8.1	10	14.5	19.4	28.4	37.5	46.6	54.9	53	64.9	
	Power Supply kVA	Heavy Duty	1.4	2.3	4.3	6.1	8.1	10	14.6	19.2	28.4	37.5	46.6	39.3	53	
		Ticavy Daty	1.4	2.0	4.0	0.1	0.1	10	14.0	10.2	20.4	07.0	10.0	00.0	00	
	Madal CIMP ALIANITATION								1	1	1	1	1			
Мо	del CIMR-AU4A		0088	0103	0139	0165	0208	0250	0296	0362	0414	0515	0675	0930	1200	
	del CIMR-AU4A	Normal Duty	0088 60	0103 75	0139 100	0165 125	0208 150	0250 200	0296 250	0362 300	0414 350	0515 450	0675 600	0930 800	1200 1000	
Ma	x. Applicable	1														
Ma Mo	x. Applicable	Normal Duty	60	75	100	125	150	200	250	300	350	450	600	800	1000	
Ma	x. Applicable tor Capacity HP	Normal Duty Heavy Duty	60 60	75 60	100 75	125 100	150 150	200 150	250 200	300 250	350 300	450 350	600 500	800 700	1000 900	
Ma Mo	x. Applicable tor Capacity HP Rated Input	Normal Duty Heavy Duty Normal Duty	60 60 86	75 60 105	100 75 142	125 100 170	150 150 207	200 150 248	250 200 300	300 250 346	350 300 410	450 350 465	600 500 657	800 700 922	1000 900 1158	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output	Normal Duty Heavy Duty Normal Duty Heavy Duty	60 60 86 71	75 60 105 86	100 75 142 105	125 100 170 142	150 150 207 170	200 150 248 207	250 200 300 248	300 250 346 300	350 300 410 346	450 350 465 410	600 500 657 584	800 700 922 830	1000 900 1158 1031	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty'5	60 60 86 71 67	75 60 105 86 78	100 75 142 105 106	125 100 170 142 126	150 150 207 170 159	200 150 248 207 191	250 200 300 248 226	300 250 346 300 276	350 300 410 346 316	450 350 465 410 392	600 500 657 584 514	800 700 922 830 709	1000 900 1158 1031 915	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup>	60 60 86 71 67 57 <sup>-6</sup>	75 60 105 86 78 69°6	100 75 142 105 106 85°6	125 100 170 142 126 114 <sup>'7</sup>	150 150 207 170 159 137 <sup>*7</sup>	200 150 248 207 191 165 <sup>'7</sup>	250 200 300 248 226 198 <sup>*7</sup>	300 250 346 300 276 232 <sup>-7</sup>	350 300 410 346 316 282*5	450 350 465 410 392 343 <sup>*5</sup>	600 500 657 584 514 461*5	800 700 922 830 709 617*5	1000 900 1158 1031 915 831 <sup>-5</sup>	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup>	60 60 86 71 67 57 <sup>*6</sup> 88	75 60 105 86 78 69 <sup>-6</sup> 103	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114 <sup>'7</sup> 165 150 <sup>'7</sup>	150 150 207 170 159 137 <sup>-7</sup> 208 180 <sup>-7</sup>	200 150 248 207 191 165 <sup>-7</sup> 250 216 <sup>-7</sup>	250 200 300 248 226 198 <sup>-7</sup> 296 260 <sup>-7</sup>	300 250 346 300 276 232 <sup>-7</sup> 362 304 <sup>-7</sup>	350 300 410 346 316 282 <sup>-5</sup> 414	450 350 465 410 392 343 <sup>-5</sup> 515 450 <sup>-5</sup>	600 500 657 584 514 461 <sup>-5</sup> 675	800 700 922 830 709 617 <sup>-5</sup> 930	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup>	60 60 86 71 67 57 <sup>*6</sup> 88	75 60 105 86 78 69 <sup>-6</sup> 103	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114 <sup>-7</sup> 165 150 <sup>-7</sup> Norm	150 150 207 170 159 137 <sup>-7</sup> 208 180 <sup>-7</sup>	200 150 248 207 191 165 <sup>-7</sup> 250 216 <sup>-7</sup>	250 200 300 248 226 198 <sup>-7</sup> 296 260 <sup>-7</sup> % of rated	300 250 346 300 276 232 <sup>-7</sup> 362 304 <sup>-7</sup> output cu	350 300 410 346 316 282 <sup>-5</sup> 414 370 <sup>-5</sup>	450 350 465 410 392 343 <sup>-5</sup> 515 450 <sup>-5</sup> 5 sec.	600 500 657 584 514 461 <sup>-5</sup> 675	800 700 922 830 709 617 <sup>-5</sup> 930	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output Current A	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup>	60 60 86 71 67 57 <sup>*6</sup> 88	75 60 105 86 78 69 <sup>-6</sup> 103	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114 <sup>-7</sup> 165 150 <sup>-7</sup> Norm	150 150 207 170 159 137 <sup>-7</sup> 208 180 <sup>-7</sup> all Duty Rayy Duty Ray	200 150 248 207 191 165 <sup>-7</sup> 250 216 <sup>-7</sup>	250 200 300 248 226 198 <sup>-7</sup> 296 260 <sup>-7</sup> % of rated 6 of rated	300 250 346 300 276 232 <sup>'7</sup> 362 304 <sup>'7</sup> output cu	350 300 410 346 316 282' <sup>5</sup> 414 370' <sup>5</sup> rrent for 60	450 350 465 410 392 343 <sup>-5</sup> 515 450 <sup>-5</sup> 5 sec.	600 500 657 584 514 461 <sup>-5</sup> 675	800 700 922 830 709 617 <sup>-5</sup> 930	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output Current A	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Heavy Duty	60 60 86 71 67 57 <sup>*6</sup> 88	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114 <sup>-7</sup> 165 150 <sup>-7</sup> Norm	150 150 207 170 159 137' <sup>7</sup> 208 180' <sup>7</sup> al Duty Ray (Deratin	200 150 248 207 191 165 <sup>-7</sup> 250 216 <sup>-7</sup> ating: 120° ting: 150°	250 200 300 248 226 198 <sup>-7</sup> 296 260 <sup>-7</sup> % of rated 6 of rated	300 250 346 300 276 232 <sup>'7</sup> 362 304 <sup>'7</sup> output cu	350 300 410 346 316 282' <sup>5</sup> 414 370' <sup>5</sup> rrent for 60	450 350 465 410 392 343'5 515 450'5 0 sec.	600 500 657 584 514 461 <sup>-5</sup> 675	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Normal Duty <sup>*5</sup> Heavy Duty Ser Adjustable)	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114' <sup>7</sup> 165 150' <sup>7</sup> Norm	150 150 207 170 159 137 <sup>-7</sup> 208 180 <sup>-7</sup> all Duty Ray Outy Ray (Deratin 2 to 1	200 150 248 207 191 165'' 250 216'' ating: 120' titing: 150'', g may be 0 kHz	250 200 300 248 226 198' <sup>7</sup> 296 260' <sup>7</sup> % of rated 6 of rated ferequired fere	300 250 346 300 276 232' <sup>7</sup> 362 304' <sup>7</sup> output cu output cur or repetition	350 300 410 346 316 282' <sup>5</sup> 414 370' <sup>5</sup> rrent for 60	450 350 465 410 392 343'5 515 450'5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output Current A Overload Tolerance Carrier Frequency (U	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Normal Duty Ser Adjustable	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'' 250 216'' atting: 120' titing: 150', g may be 0 kHz se 380 to 4	250 200 300 248 226 198'7 296 260'7 % of rated for required for the following series of the following	300 250 346 300 276 232'' 362 304'' output cu output cur or repetitiv	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Heavy Duty Ser Adjustable	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'' 250 216'' atting: 120' titing: 150', g may be 0 kHz se 380 to 4	250 200 300 248 226 198'7 296 260'7 % of rated for required for the following series of the following	300 250 346 300 276 232'' 362 304'' output cu output cur or repetitiv	350 300 410 346 316 282'5 414 370'5 rrent for 60 rent for 60 re loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequency	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Heavy Duty Normal Duty Ser Adjustable)  cy Frequency	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 ating: 120'0 ting: 150'9 g may be 0 kHz se 380 to 4 400 380 to 48	250 200 300 248 226 198'7 296 260'7 % of rated for required for the following series of the following	300 250 346 300 276 232 <sup>-7</sup> 362 304 <sup>-7</sup> output cu output curor repetitive to inpuse; set) 50 Hz 510	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequen Rated Voltage/Rated	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Heavy Duty Normal Duty  Theavy Duty  Ser Adjustable)  cy Frequency Inctuation	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 ating: 120'0 ting: 150'9 g may be 0 kHz se 380 to 4 400 380 to 48	250 200 300 248 226 198' <sup>7</sup> 296 260' <sup>7</sup> % of rated 6 of rated required for the following for the follo	300 250 346 300 276 232 <sup>-7</sup> 362 304 <sup>-7</sup> output cu output curor repetitive to inpuse; set) 50 Hz 510	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo Input Input	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequen Rated Voltage/Rated Allowable Voltage Flu	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Heavy Duty Normal Duty  Theavy Duty  Ser Adjustable)  cy Frequency Inctuation	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 24ting: 1200 216'8 20 kHz 380 to 480 -1	250 200 300 248 226 198' <sup>7</sup> 296 260' <sup>7</sup> % of rated % of rated required for the control of the co	300 250 346 300 276 232' <sup>7</sup> 362 304' <sup>7</sup> output cu output curor repetition rep	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequen Rated Voltage/Rated Allowable Voltage Flu Allowable Frequency	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Heavy Duty Normal Duty  Theavy Duty  Ser Adjustable)  cy Frequency Inctuation	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 24ting: 1200 216'8 20 kHz 380 to 480 -1	250 200 300 248 226 198' <sup>7</sup> 296 260' <sup>7</sup> % of rated for frated frequired for the following for the foll	300 250 346 300 276 232' <sup>7</sup> 362 304' <sup>7</sup> output cu output curor repetition rep	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo Input Input	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity KVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequen Rated Voltage/Rated Allowable Voltage Flu Allowable Frequency Braking Transistor	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Heavy Duty Normal Duty  Theavy Duty  Ser Adjustable)  cy Frequency Inctuation	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 24ting: 1200 216'8 20 kHz 380 to 480 -1	250 200 300 248 226 198'7 296 260'7 % of rated for frated frequired for the following for the followin	300 250 346 300 276 232' <sup>7</sup> 362 304' <sup>7</sup> output cu output curor repetition rep	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	
Ma Mo Input Input	x. Applicable tor Capacity HP Rated Input Current A Rated Output Capacity kVA Rated Output Current A Overload Tolerance Carrier Frequency (U Max. Output Voltage Max. Output Frequen Rated Voltage/Rated Allowable Voltage Flu Allowable Frequency Braking Transistor Fan	Normal Duty Heavy Duty Normal Duty Heavy Duty Normal Duty Normal Duty Normal Duty Heavy Duty Normal Duty  Theavy Duty  Ser Adjustable)  cy Frequency Inctuation	60 60 86 71 67 57 <sup>*6</sup> 88 75 <sup>*6</sup>	75 60 105 86 78 69°6 103 91°6	100 75 142 105 106 85 <sup>-6</sup> 139	125 100 170 142 126 114'' 165 150'' <sup>7</sup> Norm Heav	150 207 170 159 137'' 208 180'' all Duty Ray (Deratin 2 to 1	200 150 248 207 191 165'7 250 216'7 24ting: 1200 216'8 20 kHz 380 to 480 -1	250 200 300 248 226 198'7 296 260'7 % of rated for frated frequired for frated frequired for frated frequired frequired for frated frequired frequ	300 250 346 300 276 232' <sup>7</sup> 362 304' <sup>7</sup> output cu output curor repetition rep	350 300 410 346 316 282'5 414 370'5 reent for 60 ree loads)	450 350 465 410 392 343°5 515 450°5 0 sec.	600 500 657 584 514 461'5 675 605'5	800 700 922 830 709 617 <sup>-5</sup> 930 810 <sup>-5</sup>	1000 900 1158 1031 915 831 <sup>-5</sup> 1200	

<sup>\*1.</sup> The motor capacity (HP) refers to a NEC rated 4-pole motor. The rated output current of the drive output amps should be equal to or greater than the motor current. Select the appropriate capacity drive if operating the motor continuously above motor nameplate current.

<sup>\*2.</sup> Assumes operation at the rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring connections, and power supply impedance.

<sup>\*3.</sup> DC is not available for UL/CE standards.

<sup>\*4.</sup> Rated motor capacity is calculated with a rated output voltage of 460V.

<sup>\*5.</sup> Carrier frequency is set to 2 kHz. Current derating is required in order to raise the carrier frequency.

<sup>\*6.</sup> Carrier frequency can be increased to 8 kHz while keeping this current derating. Higher carrier frequency settings require derating.

<sup>\*7.</sup> Carrier frequency can be increased to 5 kHz while keeping this current derating. Higher carrier frequency settings require derating.

## **Specifications**

#### 600V Class

Mod	el CIMR-AU5A		0003	0004	0006	0009	0011	0017	0022	0027	0032			
Max	. Applicable	Normal Duty	2	3	5	7.5	10	15	20	25	30			
	or Capacity <sup>*1</sup> HP	Heavy Duty	1	2	3	5	7.5	10	15	20	25			
=	***	Normal Duty	3.6	5.1	8.3	12	16	23	31	38	45			
Input	Rated Input Current <sup>2</sup> A	Heavy Duty	1.9	3.6	5.1	8.3	12	16	23	31	38			
	*0	Normal Duty*4	2.7	3.9	6.1	9	11	17	22	27	32			
	Rated Output Capacity*3 kVA	Heavy Duty	1.7 <sup>*5</sup>	3.5 <sup>*5</sup>	4.1 <sup>*5</sup>	6.3*5	9.8 <sup>*5</sup>	12 <sup>*5</sup>	17 <sup>*5</sup>	22 <sup>*5</sup>	27 <sup>*5</sup>			
		Normal Duty*4	2.7	3.9	6.1	9	11	17	22	27	32			
	Rated Output Current A	Heavy Duty	1.7 <sup>*5</sup>	3.5 <sup>*5</sup>	4.1 <sup>*5</sup>	6.3 <sup>*5</sup>	9.8 <sup>*5</sup>	12 <sup>*5</sup>	17 <sup>*5</sup>	22 <sup>*5</sup>	27 <sup>*5</sup>			
Output		1		1	Normal Duty	Rating: 120	)% of rated o	output curre	nt for 60 sec	).				
ō	Overload Tolerance					_	% of rated o	•						
	0			(Derat	ing may be	required for	applications		na stop treq	uentiy)				
	Carrier Frequency						2 to 15 kHz							
	Max. Output Voltage				Three-pha	se: 500 to 6	00 V (propoi	rtional to inp	ut voltage)		-			
	Max. Output Frequency						400 Hz							
	Rated Voltage/Rated Frequency				Т		500 to 600		z		-1			
	Allowable Voltage Fluctuation					-10	) (-15) to +10	0%						
	Allowable Frequency Fluctuation						±5%							
Power	Braking Transistor						Included							
9	Fan		No	fan				With fan						
	DC Link Choke		Included											
	Power Supply kVA	Normal Duty	4.1	5.8	9.5	14	18	26	35	43	51			
	. Swell capping	Heavy Duty	2.2	4.1	5.8	9.5	14	18	26	35	43			
					,			1	1					
Mod	el CIMR-AU5A : : : :	Model CIMR-AU5A		0052	0062	0077	0099	0125	0145	0192	0242			
		Normal Duty	0041 40	0052 50	0062 60	0077 75	100	0125 125	0145 150	200	0242 250			
Max	. Applicable	Normal Duty	40	50	60	75	100	125	150	200	250			
Max		Heavy Duty	40 30	50 40	60 50	75 60	100 75	125 100	150 125	200 150	250 200			
Max	. Applicable	Heavy Duty Normal Duty	40 30 41	50 40 52	60 50 62	75 60 77	100 75 99	125 100 125	150 125 145	200 150 192	250 200 242			
Max	. Applicable or Capacity <sup>*1</sup> HP	Heavy Duty Normal Duty Heavy Duty	40 30 41 32	50 40 52 41	60 50 62 52	75 60 77 62	100 75 99 77	125 100	150 125	200 150	250 200			
Max	. Applicable or Capacity <sup>*1</sup> HP	Heavy Duty  Normal Duty  Heavy Duty  Normal Duty <sup>4</sup>	40 30 41 32 41	50 40 52 41 52	60 50 62 52 62	75 60 77 62 77	100 75 99 77 99	125 100 125	150 125 145	200 150 192	250 200 242			
Max	. Applicable or Capacity 1 HP  Rated Input Current 2 A	Heavy Duty  Normal Duty  Heavy Duty  Normal Duty <sup>4</sup> Heavy Duty	40 30 41 32 41 32 <sup>-5</sup>	50 40 52 41 52 41 <sup>*5</sup>	60 50 62 52 62 52 <sup>-5</sup>	75 60 77 62 77 62 <sup>'5</sup>	100 75 99 77 99 77 <sup>6</sup>	125 100 125	150 125 145	200 150 192	250 200 242			
Max	. Applicable or Capacity 1 HP  Rated Input Current 2 A	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41*5 52	60 50 62 52 62 52 <sup>-5</sup> 62	75 60 77 62 77 62 <sup>5</sup> 77	100 75 99 77 99 77 <sup>*6</sup> 99	125 100 125	150 125 145	200 150 192	250 200 242			
Max Moto	. Applicable or Capacity <sup>-1</sup> HP Rated Input Current <sup>-2</sup> A Rated Output Capacity <sup>-3</sup> kVA	Heavy Duty  Normal Duty  Heavy Duty  Normal Duty <sup>4</sup> Heavy Duty	40 30 41 32 41 32 <sup>-5</sup>	50 40 52 41 52 41*5 52 41*5 52 41*5	60 50 62 52 62 52'5 62 52'5 62 52'5	75 60 77 62 77 62'5 77 62'5	100 75 99 77 99 77 <sup>-6</sup> 99 77 <sup>-6</sup>	125 100 125 100	150 125 145 130	200 150 192 172	250 200 242			
Max Moto	. Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41°5 52 41°5	60 50 62 52 62 52'5 62 52'5 Normal Duty	75 60 77 62 77 62'5 77 62'5 78 Rating: 120	100 75 99 77 99 77 99 77 99 77 6 99 77 8 % of rated of	125 100 125 100	150 125 145 130	200 150 192 172	250 200 242			
Max	. Applicable or Capacity <sup>-1</sup> HP Rated Input Current <sup>-2</sup> A Rated Output Capacity <sup>-3</sup> kVA	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52'5 62 52'5 Normal Duty Heavy Duty	75 60 77 62 77 62 <sup>-5</sup> 77 62 <sup>-5</sup> Rating: 120 Rating: 150	100 75 99 77 99 77 <sup>-6</sup> 99 77 <sup>-6</sup>	125 100 125 100 output currer	150 125 145 130 nt for 60 sec	200 150 192 172	250 200 242			
Max Moto	. Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52'5 62 52'5 Normal Duty Heavy Duty	75 60 77 62 77 62 <sup>-5</sup> 77 62 <sup>-5</sup> Rating: 120 Rating: 150	100 75 99 77 99 77 99 77 99 77 99 77 6 99 77 6 % of rated o	125 100 125 100  output currer utput currer that start and start a	150 125 145 130 nt for 60 sec	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP Rated Input Current 2 A Rated Output Capacity 3 kVA Rated Output Current A Overload Tolerance Carrier Frequency	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52'5 62 52'5 Normal Duty Heavy Duty ing may be	75 60 77 62 77 62 <sup>-5</sup> 77 62 <sup>-5</sup> Rating: 120 Rating: 150 required for	100 75 99 77 99 77 99 77 99 77 99 77 99 77 6 99 77 6 0% of rated of applications 2 to 15 kHz	125 100 125 100  output currer utput currer that start and the start and	150 125 145 130 ant for 60 sec at for 60 sec and stop freq	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52'5 62 52'5 Normal Duty Heavy Duty ing may be	75 60 77 62 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for	100 75 99 77 99 77 99 77 99 77 99 77 6 99 77 6 % of rated of applications	125 100 125 100  output currer that start and an artional to input	150 125 145 130 ant for 60 sec at for 60 sec and stop freq	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP Rated Input Current 2 A Rated Output Capacity 3 kVA Rated Output Current A Overload Tolerance Carrier Frequency Max. Output Voltage Max. Output Frequency	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for se: 500 to 6	100 75 99 77 99 77 99 77 99 77 90 77 6 00 77 6 00 77 76 00 77 76 00 70 70 70 70 70 70 70 70 70 70 70 70	125 100 125 100  output currer that start and	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance  Carrier Frequency Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for se: 500 to 6 40 Three-phase	100 75 99 77 99 77 99 77 99 77 90 77 6 99 77 6 90 77 8 7 8 90 7 9 8 9 8 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 7 9 9 9 9 7 9 9 9 9 7 9 9 9 9 7 9 9 9 9 7 9 9 9 9 7 9 9 9 9 9 7 9 9 9 9 9 7 9 9 9 9 9 9 9 7 9	125 100 125 100  output currer utput currer that start and the start and the start are the start and	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance  Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for se: 500 to 6 40 Three-phase	100 75 99 77 99 77 99 77 99 77 99 77 % of rated of applications 2 to 15 kHz 00 V (proportion of the control of	125 100 125 100  output currer utput currer that start and the start and the start are the start and	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Mote tndul	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance  Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage Fluctuation  Allowable Frequency Fluctuation	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for se: 500 to 6 40 Three-phase	100 75 99 77 99 77 99 77 99 77 99 77 90 77	125 100 125 100  output currer utput currer that start and the start and	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Mote tndul	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance  Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62 77 62'5 78 Asting: 120 Rating: 150 required for  se: 500 to 6 40 Three-phase	100 75 99 77 99 77 99 77 99 77 99 77 90 76 0% of rated of applications 2 to 15 kHz 00 V (proportion of the control of the cont	125 100 125 100  output currer that start and the start an	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Moto	Applicable or Capacity 1 HP Rated Input Current 2 A Rated Output Capacity 3 kVA Rated Output Current A Overload Tolerance Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor Fan	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for  se: 500 to 6 40 Three-phase -10 Da Da	100 75 99 77 99 77 99 77 99 77 99 77 99 77 90 77	125 100 125 100  utput currer that start artional to inpet) Vac 50/60 H	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Mote tndul	Applicable or Capacity 1 HP  Rated Input Current 2 A  Rated Output Capacity 3 kVA  Rated Output Current A  Overload Tolerance  Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor Fan DC Link Choke	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>*4</sup> Heavy Duty Normal Duty <sup>*4</sup> Heavy Duty	40 30 41 32 41 32 <sup>-5</sup> 41 32 <sup>-5</sup>	50 40 52 41 52 41 <sup>-5</sup> 52 41 <sup>-5</sup> (Derat	60 50 62 52 62 52'5 62 52'5 Normal Duty Heavy Duty ing may be	75 60 77 62 77 62 77 62'5 77 62'5 78 Rating: 120 Rating: 150 required for  se: 500 to 6 40 Three-phase -10 Da Da	100 75 99 77 99 77 99 77 99 77 99 77 99 77 90 77	125 100 125 100  utput currer that start artional to inpet) Vac 50/60 H	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			
Max Mote tndul	Applicable or Capacity 1 HP Rated Input Current 2 A Rated Output Capacity 3 kVA Rated Output Current A Overload Tolerance Carrier Frequency Max. Output Voltage Max. Output Voltage Max. Output Frequency Rated Voltage/Rated Frequency Allowable Voltage Fluctuation Allowable Frequency Fluctuation Braking Transistor Fan	Heavy Duty Normal Duty Heavy Duty Normal Duty <sup>4</sup> Heavy Duty Normal Duty <sup>4</sup>	40 30 41 32 41 32 <sup>5</sup> 41	50 40 52 41 52 41 <sup>15</sup> 52 41 <sup>15</sup>	60 50 62 52 62 52*5 62 52*5 Normal Duty Heavy Duty ing may be Three-pha	75 60 77 62 77 62 77 62'5 77 62'5 Rating: 120 Rating: 150 required for  se: 500 to 6 40 Three-phase -10 Da Da	100 75 99 77 99 77 99 77 99 77 99 77 99 77 90 77	125 100 125 100  utput currer that start artional to inpet) Vac 50/60 H	150 125 145 130  Int for 60 second for 60 second stop frequent voltage)	200 150 192 172	250 200 242			

<sup>\*1.</sup> The motor capacity (HP) refers to a NEC rated 4-pole motor. The rated output current of the drive output amps should be equal to or greater than the motor current. Select the appropriate capacity drive if operating the motor continuously above motor nameplate current.

Assumes operation at the rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring connections, and power supply impedance.

<sup>\*3.</sup> Rated motor capacity is calculated with a rated output voltage of 575V.

<sup>\*4.</sup> Carrier frequency is set to 2 kHz. Current derating is required to raise the carrier frequency.
\*5. Carrier frequency can be increased to 8 kHz while keeping this current derating. Higher carrier frequency settings require derating.

<sup>\*6.</sup> Carrier frequency can be increased to 5 kHz while keeping this current derating. Higher carrier frequency settings require derating.

#### **Common Specifications**

	Item	Specifications
		•V/f Control (V/f) •V/f Control with PG (V/f w/PG) •Open Loop Vector Control (OLV) •Closed Loop Vector Control (CLV)
	Control Methods	Open Loop Vector Control for PM (OLV/PM)  Open Loop Vector Control for PM (OLV/PM)  Open Loop Vector Control for PM (OLV/PM)
		Note: PM motor control modes are not available on 600V class drives, CIMR-A□5A□□□□□□.
	Frequency Control Range	0.01 to 400 Hz (up to 1000 Hz is available with optional software)
	Frequency Accuracy (Temperature Fluctuation)	Digital input: within ±0.01% of the max output frequency (-10 to +40 °C) Analog input: within ±0.1% of the max output frequency (25 °C ±10 °C)
	Frequency Setting Resolution	Digital inputs: 0.01 Hz Analog inputs: 1/2048 of the maximum output frequency setting (11 bit plus sign)
	Output Frequency Resolution	0.001 Hz
	Frequency Setting Methods	-10 to +10 V, 0 to +10 V, 4 to 20 mA, Pulse Train Input
ics	Starting Torque <1>	V/f, V/f w/PG: 150% at 3 Hz OLV: 200% at 0.3 Hz OLV/PM, CLV/PM: 200% at 0 r/min OLV/PM: 100% at 5% speed
Control Characteristics	Speed Control Range <1>	V/f, V/f w/PG: 1:40         OLV: 1:200         CLV, CLV/PM: 1:1500           OLV/PM: 1:20         AOLV/PM: 1:100
Jara	Speed Control Accuracy <1>	OLV: ±0.2% (25 °C ±10 °C)
0	Speed Response <1>	OLV, OLV/PM, AOLV/PM: 10 Hz CLV, CLV/PM: 50 Hz
ontr	Torque Limit	Separate limits in four quadrants (available in OLV, CLV, AOLV/PM, CLV/PM)
	Accel/Decel Time	0.0 to 6000.0 s (4 selectable combinations of independent acceleration and deceleration settings)
	Braking Torque	Approx. 20% (approx. 125% when using braking resistor)  • Short-time decel torque  • : over 100% for 0.4/ 0.75 kW motors, over 50% for 1.5 kW motors, and over 20% for 2.2 kW and above motors  • (overexcitation braking/High Slip Braking: approx. 40%). • Continuous regenerative torque: approx. 20%  • (approx. 125% with dynamic braking resistor option  • 10% ED, 10% ED, 10%.
	Braking Transistor	Models 2A0004 to 2A0138, 4A0002 to 4A0072, and 5A0003 to 5A0032 have a built-in braking transistor.
	V/f Characteristics	User-selected programs and V/f preset patterns possible
	Main Control Functions	Torque Control, Droop Control, Speed/torque Control Switching, Feed Forward Control, Zero Servo Function, Momentary Power Loss Ride-Thru, Speed Search, Overtorque/Undertorque Detection, Torque Limit, 17 Step Speed (max), Accel/decel Switch, S-curve Accel/decel, 3-wire Sequence, Auto-tuning (rotational, stationary tuning), Dwell, Cooling Fan on/off Switch, Slip Compensation, Torque Compensation, Frequency Jump, Upper/lower Limits for Frequency Reference, DC Injection Brakingat Start and Stop, Overexcitation Braking, High Slip Braking, PID Control (with sleep function), Energy Saving Control, Modbus Comm. (RS-422/485 max, 115.2 kbps), Fault Restart, Application Presets, DriveWorksEZ (customized function), Removable Terminal Block with Parameter Backup Function, Online Tuning, KEB, Overexcitation Deceleration, Inertia (ASR) Tuning, Overvoltage Suppression, High Frequency Injection.
	Motor Protection	Electronic thermal overload relay
	Momentary Overcurrent Protection	Drive stops when output current exceeds 200% of Heavy Duty Rating
	Overload Protection	Drive stops after 60 s at 150% of rated Heavy Duty output current <sup>-5&gt;</sup>
lion	Overvoltage Protection	240V class: Faults when DC bus voltage exceeds approx. 410 V; 480V class: Faults when DC bus voltage exceeds approx. 820 V; 600V class: Faults when DC bus voltage exceeds approx. 1040 V.
Protection Function	Undervoltage Protection	240V class: Faults when DC bus voltage falls below approx. 190 V; 480V class: Faults when DC bus voltage falls below approx. 380 V; 600V class: Faults when DC bus voltage falls below approx. 475 V.
ction	Momentary Power Loss Ride-Thru	Stops modulating after 15 ms or longer power loss ** Resumes operation if power loss is less than 2 s (standard) **
rote	Heatsink Overheat Protection	Thermistor
Δ.	Braking Resistance Overheat Protection	Overheat input signal for braking resistor (Optional ERF-type, 3% ED)
	Stall Prevention	Stall Prevention is available during acceleration, deceleration, and during run.
	Ground Fault Protection	Electronic circuit protection **
	Charge LED	Remains lit until DC bus voltage falls below 50 V
¥	Area of Use	Indoors
onment	Ambient Temperature	-10 to +50°C (Chassis Installation) -10 to +40°C (Chassis with zero side clearance, or Type 1)
Envirol	Humidity	95% RH or less (no condensation)
ng E	Storage Temperature	-20 to +60°C (short-term temperature during transportation)
Operating	Altitude	Up to 1000 meters without derating, up to 3000 m with output current and voltage derating
do	Shock	10 to 20 Hz: 9.8 m/s <sup>2</sup> 20 to 55 Hz: 5.9 m/s <sup>2</sup> (2A0004 to 2A0211, 4A0002 to 4A0165, and 5A0003 to 5A0032) 2.0 m/s <sup>2</sup> (2A0250 to 2A0415 and 4A0208 to 4A0675)
Star	dards and Certifications	UL 508C, CSA C22.2, IEC/EN 61508, EN 61800-5-1 **
Prot	ection Design	IP00 enclosure, IP20/NEMA Type 1 enclosure <10>

- The accuracy of these values depends on motor characteristics, ambient conditions, and drive settings. Specifications may vary with different motors and with changing motor
- temperature. Contact Yaskawa for consultation.

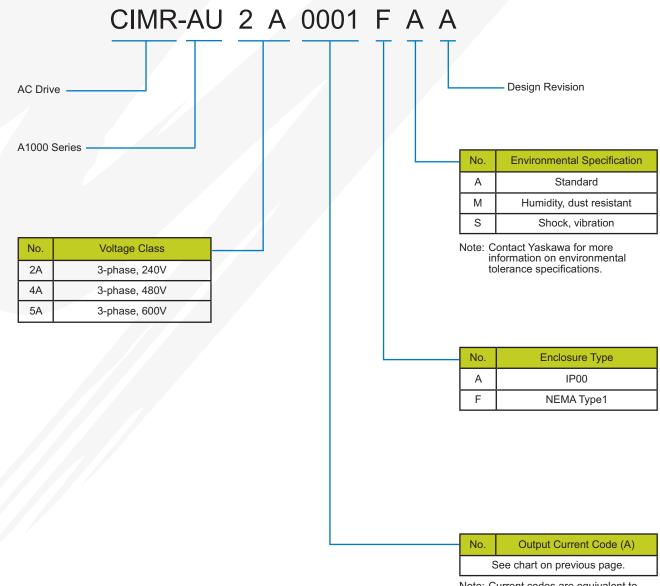
  Disable Stall Prevention during deceleration (L3-04 = 0) when using a regenerative converter, a regenerative unit, a braking resistor or the Braking Resistor Unit. The default setting for the Stall Prevention function will interfere with the braking resistor. <2>
- Instantaneous average deceleration torque refers to the torque required to decelerate the motor (uncoupled from the load) from the rated motor speeddown to zero in the shortest time
- <4> Actual specifications may vary depending on motor characteristics
- <5> Overload protection may be triggered when operating with 150% of the rated output current if the output frequency is less than 6 Hz.
- <6> May be shorter due to load conditions and motor speed.
- A separate Momentary Power Loss Ride-Thru Unit is required for models 2A0004 to 2A0056, 4A0002 to 4A0031, and 5A0003 to 5A0032 if the application needs to continue running for up to 2 seconds during a momentary power loss.

  Ground protection cannot be provided when the impedance of the ground fault path is too low, or when the drive is powered up while a ground fault is present at the output.

- < Forminals H1, H2, DM+, and DM- on 600 V class models are designed to the functionality, but are not certified to Insulation coordination: class I.</p>
   < Removing the top protective cover or bottom conduit bracket from an IP20/NEMA Type 1 enclosure drive voids NEMA Type 1 protection while maintaining IP20 conformity. This is applicable to models 2A0004 to 2A0211, 4A0002 to 4A0165, and 5A0003 to 5A0032.</p>

## **Drive Selection**

### **Model Number Key**



Note: Current codes are equivalent to the Normal Duty current rating.

The A1000 drive can be sized to maximize its capability based on the application type. For applications with little or no overload requirements, size the drive as "Normal Duty." For applications requiring more than 120% for 60 seconds, size the drive as "Heavy Duty." See the chart on the next page to select a specific model.

Duty Rating	Normal Duty	Heavy Duty			
Overload capacity	120% for 60 sec.	150% for 60 sec.			

### **Normal Duty Applications**

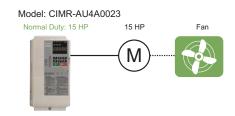






#### **Selecting a Drive**

For a fan application using a 15 HP motor, select CIMR-AU4A0023 and set it for Normal Duty (C6-01 = 1).



### **Heavy Duty Applications**













#### Selecting a Drive

For an extruder application using a 15 HP motor, select CIMR-AU4A0031 and set it for Heavy Duty (default).



# **Drive Selection**

	) <sub>I</sub> '		Three-Ph	ase 240V			Three-Ph	ase 480V		Three-Phase 600V			
HP		Normal I	Duty	Heavy [	Outy	Norm	nal Duty	Heavy [	Duty	Normal I	Outy	Heavy [	Duty
		Model CIMR-	Rated Output	Model CIMR-	Rated Output	Model CIMR-	Rated Output	Model CIMR-	Rated Output	Model CIMR-	Rated Output	Model CIMR-	Rated Output
0.75	H	AU2A0004	3.5 A	AU2A0004	3.2 A	AU4A000	2 2.1 A	AU4A0002	1.8 A			AU5A0003	1.7 A
1		AU2A0006	6 A	AU2A0006	5 A	710-171000	2.170			AU5A0003	2.7 A	7100710000	
1.5	H	AU2A0008	8 A	AU2A0008	6.9 A	AU4A000	4 4.1 A	AU4A0004	3.4 A	7100710000	2	AU5A0004	3.5 A
2				AU2A0010	8 A								
		AU2A0010	9.6 A	AU2A0012	11 A	AU4A000	5 5.4 A	AU4A0005	4.8 A	AU5A0004	3.9 A	AU5A0006	4.1 A
3		AU2A0012	12 A	AU2A0018	14 A	AU4A000	7 6.9 A	AU4A0007	5.5 A				-
	Ш	AU2A0018	17.5 A	AU2A0021	17.5 A	AU4A000	9 8.8 A	AU4A0009	7.2 A	AU5A0006	6.1 A	AU5A0009	6.3 A
5								AU4A0011	9.2 A				
7.5	Ш	AU2A0021	21 A	AU2A0030	25 A	AU4A001	1   11.1 A			AU5A0009	9 A	AU5A0011	9.8 A
10		AU2A0030	30 A	AU2A0040	33 A	AU4A001		AU4A0018 AU4A0023	14.8 A 18 A	AU5A0011	11 A	AU5A0017	12.5 A
15		AU2A0040	40 A	AU2A0056	47 A	AU4A002		AU4A0031	24 A	AU5A0017	17 A	AU5A0022	17 A
20		AU2A0056	56 A	AU2A0069	60 A	AU4A003		AU4A0038	31 A	AU5A0022	22 A	AU5A0027	22 A
25		AU2A0069	69 A	AU2A0081	75 A	AU4A003			39 A	AU5A0027	27 A	AU5A0032	27 A
30		AU2A0081	81 A	AU2A0110	85 A	AU4A004		AU4A0044 AU4A0058	45 A	AU5A0032	32 A	AU5A0041	32 A
40		AU2A0110	110 A	AU2A0138	115 A	AU4A005		AU4A0072	60 A	AU5A0041	41 A	AU5A0052	41 A
50		AU2A0138	138 A	AU2A0169	145 A	AU4A007		AU4A0088	75 A	AU5A0052	52 A	AU5A0062	52 A
60		AU2A0169	169 A	AU2A0211	180 A	AU4A008		AU4A0066 AU4A0103	91 A	AU5A0062	62 A	AU5A0077	62 A
75	4	AU2A0211	211 A	AU2A0250	215 A	AU4A010		AU4A0139	112 A	AU5A0077	77 A	AU5A0099	77 A
100		AU2A0250	250 A	AU2A0312	283 A	AU4A013		AU4A0165	150 A	AU5A0099	99 A	AU5A0125	100 A
125		AU2A0312	312 A	AU2A0360	346 A	AU4A016		AU4A0208	180 A	AU5A0125	125 A	AU5A0145	130 A
150		AU2A0360	360 A	AU2A0415	415 A	AU4A020		AU4A0250	216 A	AU5A0145	145 A		
175		AU2A0415	415 A						<u>                                     </u>			AU5A0192	172 A
200						AU4A025	0 250 A	AU4A0296	260 A	AU5A0192	192 A	AU5A0242	200 A
250	H					AU4A029	6 296 A	AU4A0362	304 A	AU5A0242	242 A		
300	-					AU4A036	2 362 A	AU4A0414	370 A				
350	H					AU4A041	4 414 A	AU4A0515	450 A				
400	H					AU4A051	5 515 A						
450	+					710471001	0.07	AU4A0675	605 A				
500	H												
550	H					AU4A067	5 675 A						
600	+							AU4A0930	810 A				
700	4												
750	4					AU4A093	0 930 A						
800	4							AU4A1200	1090 A				
900	+					AU4A120	0 1200 A						
1000	H					. 10 .71120	.23071						